


CORK

## NAT CORKS

<b>Caliber</b>	All	
<b>Class</b>	All	
<b>Marking</b>	Ink and/or fire	
<b>Packing</b>	Polyethylene bags with So2	
<b>Expedition</b>	Cardboard boxes in plastic pallet	
<b>Intend use</b>	Still wines	

Tests and Units	Specifications / Tolerance	Method
<b>Dimensions and ovality</b>	$L \pm 0,7 \text{ mm} \mid \varnothing: \pm 0,5 \text{ mm} \mid O: \leq 0,7 \text{ mm}$	ISO 9727-1:2007
<b>Specific weight</b>	$180 \pm 55 \text{ Kg/m}^3$	ISO 9727-2:2007
<b>Humidity</b>	6% +/- 2%	ISO 9727-3:2007
<b>Extraction force</b>	L 38 mm: 12 - 35 daN L 45 mm: 15 - 40 daN L 49 mm: 15 - 45 daN	ISO 9727-5:2007
<b>Liquid seal</b>	1,5 bar	ISO 9727-6:2007
<b>Peroxide residues</b>	< 0 mg/cork stopper	NP 4502-2010
<b>Sensorial analysis</b>	Without deviations	ISO 22308:2005
<b>2,4,6 - Tricloroanisol (TCA)</b>	$\leq 2 \text{ ng/L}$	ISO 20752:2014
<b>Visual quality</b>	quality: $\pm 10\%$ Ref. <sup>9</sup>	ISO 16419:2013

**JGR S.A**  
Rua de S. José, 51  
4520-475 Rio Meão - Portugal

**Phone:** + 351 227 446 605  
**E.mail:** info@jgr.pt

[www.jgr.pt](http://www.jgr.pt)